

ANTIBACTERIAL NANOCOMPOUND BASED ON SILICONE RUBBER. PART II – BIOLOGICAL CHARACTERISATION

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ABSTRACT. The aim of this work is to characterize an antibacterial polymeric nanocompound based on silicone elastomer (silicone rubber), reinforced with TiO₂ nanoparticles, crosslinked with dicumyl peroxide (PD). The antibacterial polymer nanocompound was obtained by vulcanization on a laboratory roll (vulcanization is a main step, with a major impact on the final properties of the products), in the form of a 3-5 mm sheet, in order to be biologically characterized, as well as physico-mechanically and morpho-structurally characterized, according to the standards in force, in specific environments for the food and pharmaceutical fields. Vulcanized silicone elastomers have uses in the food, medical, pharmaceutical industries, etc., because they do not contain substances that are not toxicologically admitted. The dispersion of TiO₂ nanopowders (with antifungal, antibacterial and antimicrobial properties) in the nanocompound mass has a decisive role in influencing its antimicrobial and antibacterial sterilization properties. The polymeric nanocompound based on silicone rubber contributes to improving the quality of the products, but also to environmental protection and, of course, protection of human health.

KEY WORDS: biological characterisation, antibacterial nanocompound, silicone rubber, nanoparticles

NANOCOMPOUND ANTIBACTERIAN PE BAZĂ DE CAUCIUC SILICONIC. PARTEA II – CARACTERIZARE BIOLOGICĂ

REZUMAT. Scopul acestei lucrări este caracterizarea unui nanocompound polimeric antibacterian pe bază de elastomer siliconic (cauciuc siliconic), ranforsat cu nanoparticule de TiO₂, reticulat cu peroxid de dicumil (PD). Nanocompoundul polimeric antibacterian a fost obținut prin vulcanizare pe un valț de laborator (vulcanizarea este o etapă principală, cu un impact major asupra proprietăților finale ale produselor), sub forma unei foi de 3-5 mm, pentru a putea fi supusă caracterizării biologice, dar și caracterizărilor fizico-mecanice și morfo-structurale, conform standardelor în vigoare în medii specifice domeniilor alimentar și farmaceutic. Vulcanizatele din elastomer siliconic au utilizări în domeniul alimentar, medical, farmaceutic etc., deoarece nu conțin substanțe care nu sunt admise din punct de vedere toxicologic. Dispersarea nanopulberilor de TiO₂ (cu proprietăți antifungice, antibacteriene și antimicrobiene) în masa nanocompoundului au un rol determinant în influențarea proprietăților de sterilizare antimicrobiană și antibacteriană a acestuia. Nanocompoundul polimeric pe bază de cauciuc siliconic contribuie la îmbunătățirea calității produselor, dar și la protecția mediului și, bineînțeles, a sănătății omului.

CUVINTE CHEIE: caracterizare biologică, nanocompound antibacterian, cauciuc siliconic, nanoparticule

NANOCOMPOSITE ANTIBACTÉRIEN À BASE DE CAOUTCHOUC DE SILICONE. PARTIE II – CARACTÉRISATION BIOLOGIQUE

RÉSUMÉ. Le but de cet article est de caractériser un nanocomposite polymère antibactérien à base d'élastomère de silicone (caoutchouc de silicone), renforcé de nanoparticules de TiO₂, réticulé au peroxyde de dicumyle (PD). Le nanocomposite polymère antibactérien a été obtenu par vulcanisation sur un rouleau de laboratoire (la vulcanisation est une étape principale ayant un impact majeur sur les propriétés finales des produits), sous la forme d'une feuille de 3 à 5 mm, afin d'être caractérisé du point de vue biologique, mais aussi physico-mécanique et morfo-structurel, selon les normes en vigueur dans des environnements spécifiques pour les domaines alimentaire et pharmaceutique. Les élastomères de silicone vulcanisés ont des utilisations dans les domaines alimentaire, médical, pharmaceutique, etc., car ils ne contiennent pas de substances qui ne sont pas toxicologiquement admises. La dispersion de nanopoudres de TiO₂ (aux propriétés antifongiques, antibactériennes et antimicrobiennes) dans la masse de nanocomposites joue un rôle déterminant dans l'influence de ses propriétés de stérilisation antimicrobiennes et antibactériennes. Le nanocomposite polymère à base de caoutchouc silicone contribue à l'amélioration de la qualité des produits, mais également à la protection de l'environnement et, bien sûr, de la santé humaine.

MOTS-CLÉS : caractérisation biologique, nanocomposite antibactérien, caoutchouc de silicone, nanoparticules

INTRODUCTION

Silicone elastomers are polymers with special characteristics due to their high resistance to temperatures from -100°C to above $+300^{\circ}\text{C}$ [1, 2]. These are high temperatures specific to sterilization, used to make products for the food, pharmaceutical and medical industries. Items made of silicone elastomers (silicone rubber) are preferred in medicine and pharmaceutical products because they do not contain substances such as antioxidants and other restricted ingredients [3-6].

Staphylococcus (S.) aureus (as a model for Gram-positive bacteria), *Escherichia (E.) coli* (prototype for Gram-negative bacteria) and *Candida albicans* (as a representative of fungi) are among the most commonly isolated in clinics, with an increased incidence in nosocomial infections. In addition, antibiotic resistance in these strains, namely MRSA strains (methicillin-resistant *Staphylococcus aureus*) and *E. coli* ESBL strains (extended spectrum beta lactamase), pose major problems in the therapeutic approach [7, 8]. One solution in this regard may be the development of new materials coated with various nanoparticles in order to inhibit bacterial adhesion to the substrate, thus eliminating their chance of triggering an infectious process. Antibacterial activity of nanoparticles has been intensely studied recently. *Escherichia coli* is the most prevalent facultative anaerobic species from the gastrointestinal tract of human and animals, so a commensal species, but is also one of the most involved bacteria in medical conditions, causing a number of significant illnesses. Antibiotic resistance in *Escherichia coli* is a great concern because it is one the most common Gram-negative pathogen, and the number of resistant strains is increasing, most of them being *Escherichia coli* ESBL (extended spectrum beta lactamase) strains [9-11]. *Pseudomonas aeruginosa* is also an important pathogen especially in immunocompromised patients, with an intrinsic resistance to many antibiotic classes, and a high capacity to develop biofilms (microbial cells associated between them and from a substrate enclosed in an extracellular polymeric matrix secreted by them),

in which microorganisms are safe from antibiotic treatment becoming more resistant and capable to determine persistent infections [11-15].

In the medical field, all indwelling prosthetic devices such as catheters, heart valves, ocular lenses, but also all the surfaces from medical units are predisposed to be colonized by biofilms. *Staphylococcus aureus* is another most frequent species that causes nosocomial infections and biofilm associated infections on indwelling medical devices.

Although fungal biofilms have not received so much attention comparing with bacterial ones, some conditions such as immunosuppression, the prolonged use of indwelling devices, high periods of hospitalization increased the prevalence of fungal disease, most commonly associated with infections being *Candida albicans*, responsible for both superficial and systemic disease [9-11].

This paper presents the development of polymer nanocompounds based on Elastosil R701/70-OH (silicone rubber) [16-18] reinforced with TiO_2 – nanometric particles (with antifungal, antibacterial and antimicrobial properties), filled with CaCO_3 (chalk), with stearin as plasticizer and crosslinked with PD – dicumyl peroxide reinforced, which were biologically characterized in specific environments for the pharmaceutical and food industries according to standards in force.

EXPERIMENTAL

Materials

The following materials were used to make the antibacterial polymer nanocompound:

(1) Elastosil R701/70-OH – silicon rubber: polydimethylsiloxane with vinyl groups, dynamic viscosity over $9.000.000 \text{ mPa}\cdot\text{s}$, in the form of paste, density – 1.32 g/cm^3 , colour – opaque;

(2) stearin, white flakes, moisture - 0.5% max, ash – 0.025 % max;

(3) ZnO – zinc oxide microparticles: precipitate 93-95%, in the form of white powder, density – 5.5 g/cm^3 , specific surface – $45-55 \text{ m}^2/\text{g}$;

(4) TiO_2 - titanium dioxide nanoparticles: white nanopowder, assay $\geq 99.5 \%$ trace metals basis;

(5) chalk: CaCO_3 precipitate – white powder, molecular weight 100.09;

(6) PD – di(tert-butylperoxyisopropyl) benzene: powder 40% with calcium carbonate and silica - Perkadox 14-40B (1.65 g/cm³ density, 3.8% active oxygen content, pH 7, assay: 39.0-41.0%).

For the antibacterial tests the following were used:

(1) *Staphylococcus aureus* ATCC 25923;

(2) *Escherichia coli* ATCC 25992;

(3) *Candida albicans* ATCC 1023, and were preserved on glycerol medium, seeded on nutrient gelatin agar medium and Sabouraud with chloramphenicol (for *Candida*), respectively, to obtain 24h cultures.

Methods

Composites Processing

The antibacterial polymer nanocompound based on elastomer (silicone rubber – Elastosil R701/70-OH), reinforced with TiO_2 – nanometric particles, filled with CaCO_3 (chalk) and crosslinked

with PD – dicumyl peroxide was developed by electric laboratory roll mill mixing and the rolls were water-cooled. The Elastosil R701/70-OH (silicone rubber) was plasticized between the rolls for approximately 3 minutes, the stearin (plasticizer) was added and mixing continued for 1.5 minutes; the microparticle of zinc oxide was then added and embedded into the mixture until homogenisation; TiO_2 nanoparticles were added, continuing to mix for 3 minutes until the nanometric component was embedded; the CaCO_3 filler was then added and mixing continued for 2.5 minutes and the dicumyl peroxide (last ingredient) is embedded into the mixture for 2 minutes. After adding all the ingredients, the mixture is homogenized on the roll mill for maximum 3 minutes and taken off in the form of a 3-4 mm thick sheet. The order of adding ingredients was strictly observed, according to Table 1. The nanocompound resulting after 24 h stabilization at room temperature was biologically, physico-mechanically, chemically and morpo-structurally characterized according to standards in force.

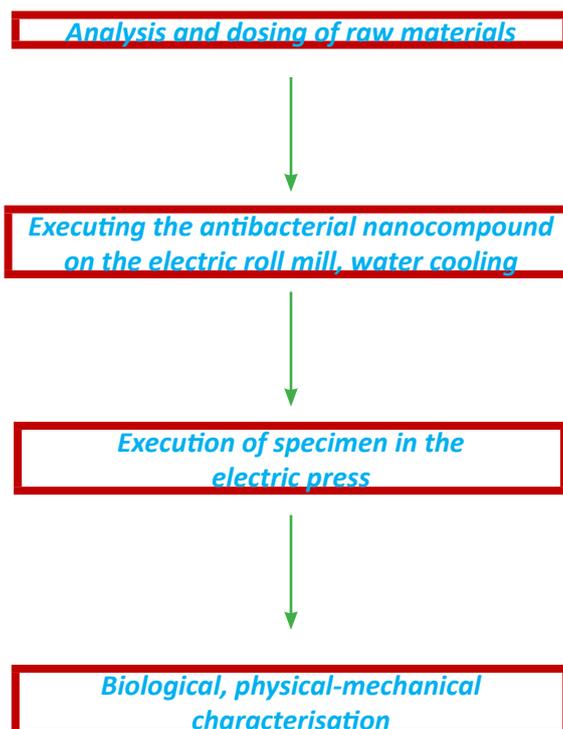


Figure 1. Technological process for obtaining the antibacterial elastomeric nanocompound reinforced with TiO_2 nanoparticles [19]

Table 1: Formulations of antibacterial polymer nanocompounds based on silicone rubber reinforced with TiO₂ [19]

Component	MU	CS ₁ (control)	P ₅	P ₆	P ₇
Silicone rubber	g	150	150	150	150
Stearin	g	7.5	7.5	7.5	7.5
Zinc oxide (microparticles)	g	6	4.5	3	1.5
Titanium dioxide (nanoparticles)	g	-	1.5	3	4.5
Chalk (CaCO ₃)	g	15	15	15	15
PD (dicumyl peroxide – 40% - on silica and CaCO ₃ substrate)	g	11.25	11.25	11.25	11.25

Biologic Setup

Staphylococcus aureus ATCC 25923, *Escherichia coli* ATCC 25992 and *Candida albicans* ATCC 10231 strains from the American Type Culture Collection (ATCC, US), stored on glycerol medium, were seeded on nutrient gelatin agar medium and Sabouraud with chloramphenicol (for *Candida*), respectively to obtain 24h cultures that were further used in the experiment.

The sterilized samples were placed in six-well plates (Nunc) with 2 ml broth (Sabouraud, respectively) and 200 µl microbial suspension with 0.5 McFarland density (1.5 x 10⁸ CFU/ml) for bacteria and 1 McFarland density for fungi (3 x 10⁸ CFU/ml). After 24 h incubation at 37°C the colonized materials were washed with sterile distilled water to remove non-adherent microorganisms and introduced into Eppendorf tubes with 1 ml sterile saline (AFS), sonicated for 15 s at maximum power and then vortexed for 15 s at 3000 rotations/min. From the suspension recovered in AFS, decimal dilutions were performed, which were seeded in triplicate (3 replicates of 10 µl each) on nutrient gelatin medium (and Sabouraud with chloramphenicol, respectively) to calculate the number of UFC (colony forming units)/ml.

RESULTS AND DISCUSSIONS

Biological Characterization of Antibacterial Polymer Nanocompounds

In recent years, the antibacterial activity of nanoparticles and many surfaces coated with nanoparticles has been intensively studied, therefore a solution in this regard was the development and use of new materials with different types of nanoparticles to inhibit bacterial adhesion to surfaces, thus eliminating the possibility of triggering an infectious process.

In this study, the antimicrobial activity of some polymeric antimicrobial nanocompound

surfaces based on silicone rubber, reinforced with TiO₂ nanoparticles (with antifungal, antibacterial and antimicrobial properties) and cross-linked with dicumyl peroxide (Percadox - PD) is tested. The antibacterial polymer nanocompounds were tested and characterized according to standard ASTM: E 2149-10. The samples were tested for 24 h with the above mentioned strains: *Staphylococcus aureus* ATCC 25923; *Escherichia coli* ATCC 25992; *Candida albicans* ATCC 1023, Figures 2-4.

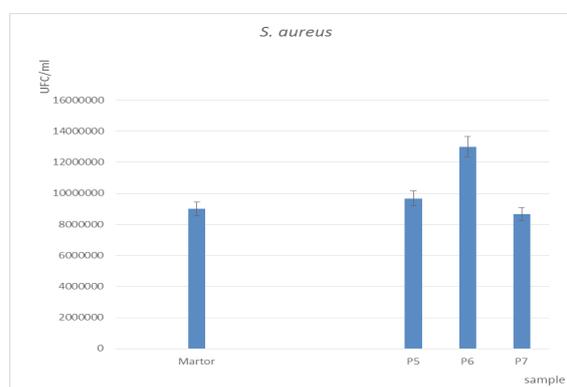


Figure 2. Biological characterization of samples with TiO₂ nanoparticles on *Staphylococcus aureus* ATCC 25923 strains

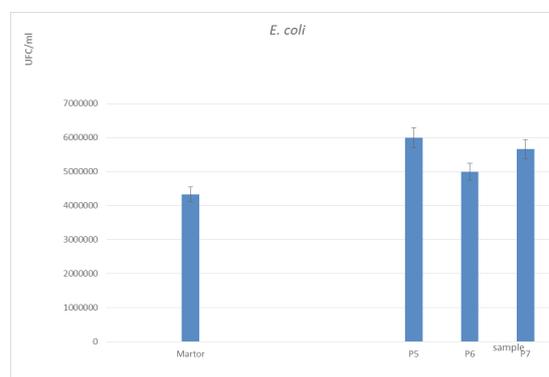


Figure 3. Biological characterization of samples with TiO₂ nanoparticles on *Escherichia coli* ATCC 25992 strains

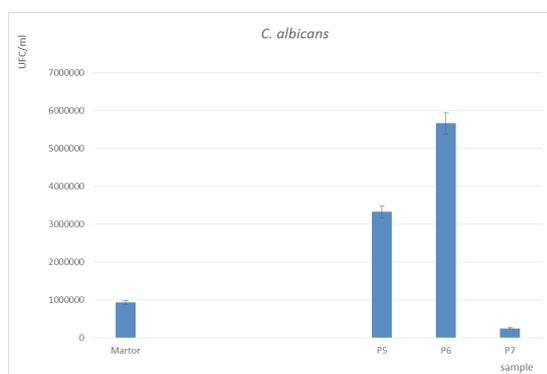


Figure 4. Biological characterization of samples with TiO₂ nanoparticles on *Candida albicans* ATCC 10231 strains

The results showed that the materials treated with nanoparticles show an inhibition adhesion capacity compared to the control sample, except for *E. coli* for which the results were not significantly different. The effect was dependent on bacterial strains and also on the concentration of TiO₂ nanoparticles introduced into the polymeric compound.

P7 samples have been shown to be very effective especially against fungus species - *Candida albicans*, but also against gram positive bacteria - *Staphylococcus aureus*, compared to the control sample.

In the case of *Escherichia coli* strains, P7 and P5, P6 showed no antimicrobial activity (against this strain), it rather seems that a small amount of TiO₂ favours bacterial adhesion, as the UFC values are higher than those of the control sample.

CONCLUSIONS

This paper presents the development of polymer nanocompounds based on Elastosil R701/70-OH (silicone rubber), reinforced with TiO₂ – nanometric particles (with antifungal, antibacterial and antimicrobial properties), filled with CaCO₃ (chalk), with stearin as plasticizer and crosslinked with PD – dicumyl peroxide reinforced, which were biologically characterized in specific environments for the pharmaceutical and food industries according to standards in force.

The antibacterial polymer nanocompounds were tested and characterized according to

standard ASTM: E 2149-10. Samples were tested for 24 h, using the following strains: *Staphylococcus aureus* ATCC 25923; *Escherichia coli* ATCC 25992; *Candida albicans* ATCC 1023.

Due to the high temperature resistance properties, above +300°C, specific for the sterilization operation and the use of TiO₂ nanoparticles, with antimicrobial, antibacterial and antifungal role, polymeric nanocomposites can be used in the food and pharmaceutical industry.

As a result of biological characterization, the P7 sample was selected as having potential applications in the food and pharmaceutical industry.

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